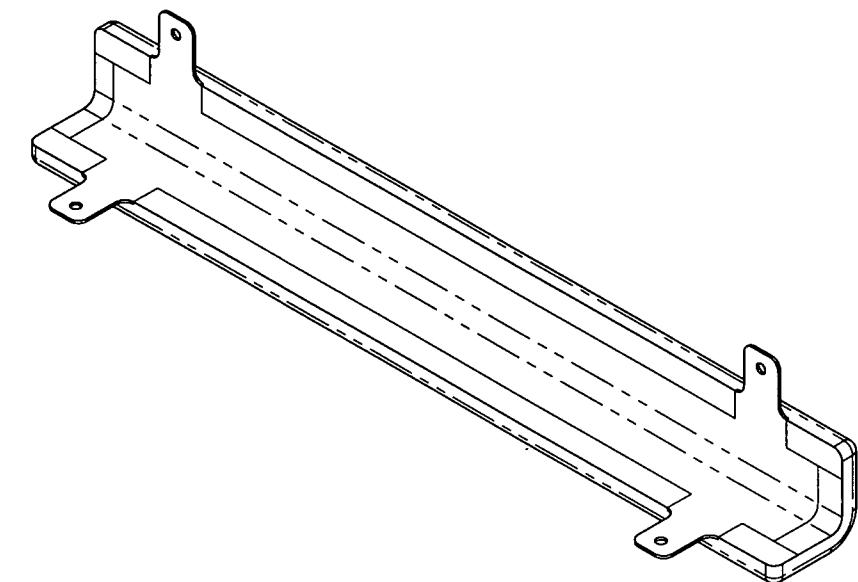
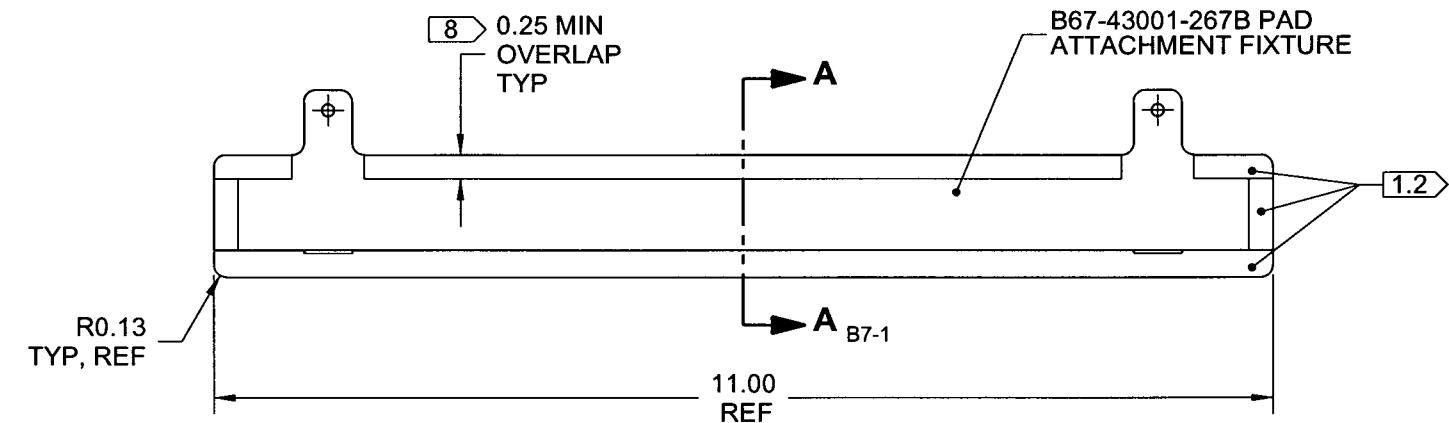
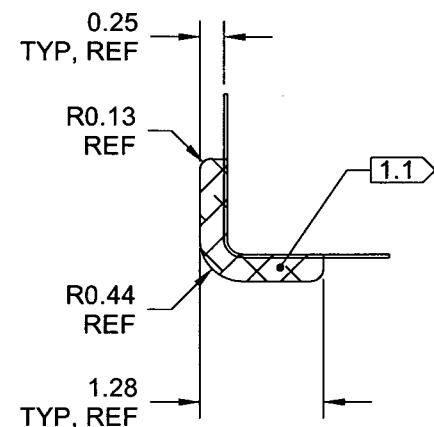


ITEM	QTY -267	P/N	DESCRIPTION
1	X	B67-43001-267	PAD ATTACHMENT ASSEMBLY
2	1	B67-43001-267B	PAD ATTACHMENT FIXTURE
3	A/R	1637-002	SEE NOTE 1.1
4	A/R	1495	SEE NOTE 1.2
5	A/R	LA4009	SEE NOTE 1.3



**SECTION A-A** B5-1

**B67-43001-267 PAD ASSEMBLY**

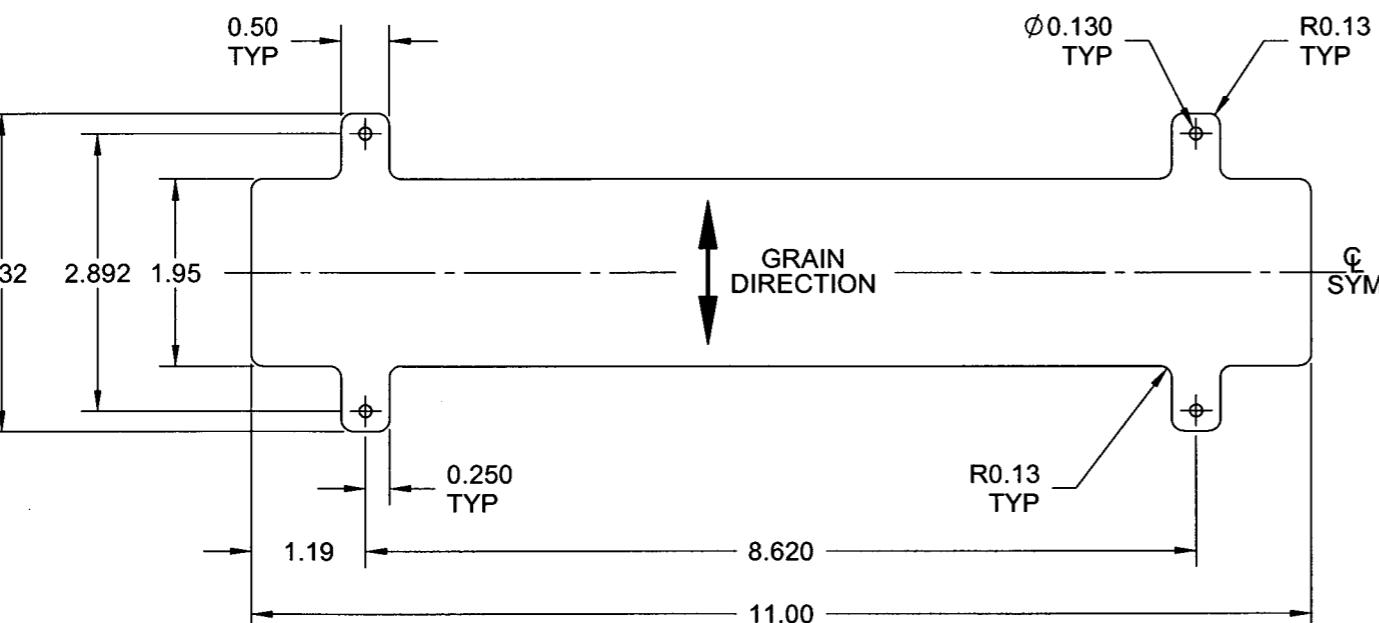
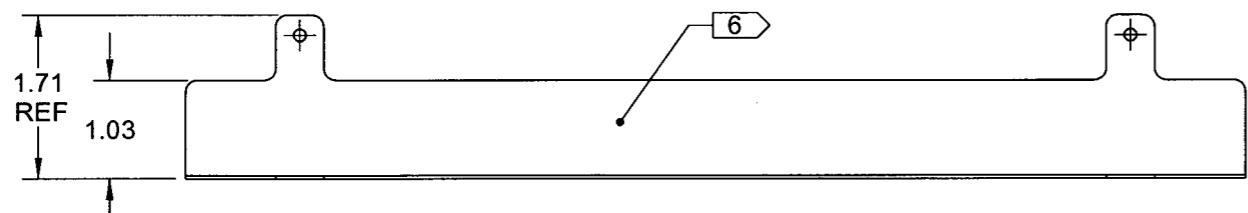
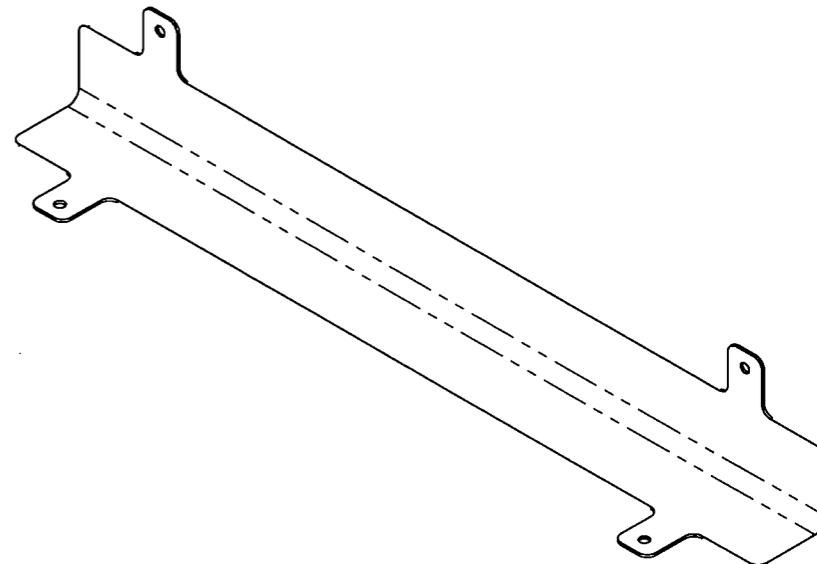
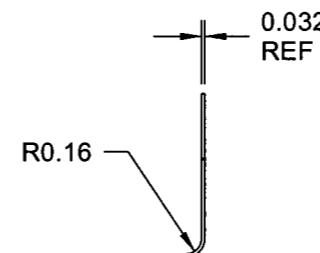
RELEASED  
2010-09-16  
MM

**NOTES:**

- 1) MATERIAL:
  - 1.1) FOAM: ETHYLENE PROPYLENE NEOPRENE SBR CLOSED-CELL, FLAME RETARDANT, 0.125 THICK, PER ASTM D1056 2A2, SERVICE TEMP -40 °F TO +200 °F, COLOUR: BLACK  
REF. TULMAR P/N 1637-002  
NOTE: FOAM MAY BE LAYERED AND BONDED TO 0.25 THICKNESS USING TULMAR P/N 1495 ADHESIVE
  - 1.2) FABRIC: 100% 420 DENIER NYLON, MIN THREAD COUNT 35X35, POLYURETHANE COATED ONE SIDE,  
COLOUR: BLACK  
REF. TULMAR P/N 1495
  - 1.3) ADHESIVE: URETHANE WITH CATALYST, TWO PART, CLIFTON LA4009
- 2) FINISH: BOND NEOPRENE TO COVER PLATE USING ADHESIVE. COVER WITH DENIER AS SHOWN.
- 3) TOLERANCES: PER TABLE 1 (ZN A3-1) UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.17 lbs REF
- 8) DENIER NYLON TO BE BONDED ALL AROUND INNER SIDES OF PLATE

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018, QSI 043 AND TULMAR SAFETY SYSTEMS INC.'S MANUFACTURING PROCESS AND TOLERANCES ON FABRIC. FOR PREVIOUS REVISIONS, REFER TO SHEETS 14 AND 34 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		
REV.	MB 10.04.27		
TABLE 1 3		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DESIGN	RW	DRAWING NO. <b>B67-43001-267</b>	
DRAWN		REV. C SHEET 1 OF 2	
TOLERANCES ON FABRIC (PARTS AND ASSEMBLIES)		CHECKED	DRAWING NO. <b>B67-43001-267</b>
MFG. APPR.		MFG. APPR.	REV. C SHEET 1 OF 2
APPROVED		APPROVED	
DE APPR.		DE APPR.	NTS
DATE		DATE	SCALE
10.04.27		10.04.27	NTS
COPYRIGHT © 1995 BY DART AEROSPACE LTD		TITLE <b>PAD ASSEMBLY</b>	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		SCALE NTS	

D

**B67-43001-267F FLAT PATTERN** 1**B67-43001-267B BENDING DETAIL** 2  
(MAKE FROM B67-43001-267F)

RELEASED  
2010-09-16  
MP

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK  
PER AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209  
REF. DART SPEC. M2024T3S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREEN SANTEX (4.3.5.8) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "B67-43001-267B" AND B/N "BXXXXX" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.07 lbs

DESIGN	RW	<b>DART AEROSPACE LTD</b>
DRAWN	JK	HAWKSLEY, ONTARIO, CANADA
CHECKED	JP	DRAWING NO.
MFG. APPR.	MP	<b>B67-43001-267</b>
APPROVED	MM	REV. C
DE APPR.	N/A	SHEET 2 OF 2
		TITLE
		SCALE
		<b>PAD ASSEMBLY</b>
		NTS
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